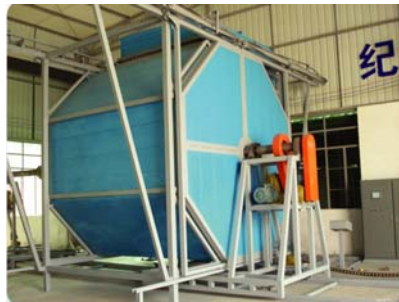


Fang Da Roto

Rotational Moulding Specialists

MODEL	FD4.OC	FD4.OS	FD4.OD	FD5.OC
Type -Biaxial	Shuttle	Carousel	Shuttle	Shuttle
Number of Arms	2	3	4	2
Arm Load	1350kg	1350kg	1350kg	1500kg
Capacity (Litres)	5000	5000	5000	10000
Oven Size (Diam x Width)	4 x 3m	4 x 3m	4 x 3m	5 x 4.5m
Footprint (L x W x H)	14 x 7 x 4.7m	15 x 12 x 4.7m	14 x 7 x 4.7m	15 x 5.7 x 8.5m
Heat Source (Town gas or LPG gas)	Yes	Yes	Yes	Yes
Max Temperature	350c	350c	350c	350c
Temperature Control -PLC +/- 5°C	Yes	Yes	Yes	Yes
Gas System	Riello	Riello	Riello	Riello
Oven construction Zinc plated double skin	100mm	100mm	100mm	100mm
Oven Air Flow - PLC controlled	Programmable	Programmable	Programmable	Programmable
Oven Fan Motor	15KW	15KW	15KW	15KW
Cooling Air or Water	Both	Both	Both	Both
Oven Door Motor	2 x .75KW	2 x .75KW	2 x .75KW	2 x .75KW
Oven Panel Sizes	600mm x 2.2M	600mm x 2.2M	600mm x 2.2M	600mm x 2.2M
Positioning of Arms	Programmable	Programmable	Programmable	Programmable
Auto Sequence Problem Alarm	Yes	Yes	Yes	Yes
Cooling Fan Motor	2 x 1.1KW	2 x 1.1KW	4 x 1.1KW	2 x 1.1KW
Exhaust Fan Motor	1 x 1KW	2 x 1KW	1 x 1KW	1 x 1.1KW
Oven Maximum Airflow	26,240m ³ /h	26,240m ³ /h	26,240m ³ /h	50,000m ³ /h
Main Motor (High Heat)	2 x 5.5KW	3 x 5.5KW	4 x 5.5KW	2 x 5.5KW
Secondary Motor (High Heat)	2 x 4KW	3 x 4KW	4 x 4KW	2 x 4KW
Track Motor (High Heat)	2 x 1.1KW	3 x 1.1KW	2 x 1.1KW	2 x 1.1KW
Total Electrical Requirements	33.4KW	44.3KW	54.6KW	33.4KW
Oven Max BTU's	2,574,000	2,574,000	2,574,000	3,968,000
RIELLO	RS100	RS100	RS100	RS130
PLC	Mitsubishi	Mitsubishi	Mitsubishi	Mitsubishi
Auto Ignition	Yes	Yes	Yes	Yes
Water Recirculation	Yes	Yes	Yes	Yes
Operator Control Panel - easily positioned	Yes	Yes	Yes	Yes



Fang Da Roto introduce Full Length Rotational Shaping Equipment Technology.

Biaxial Plastic Rotomoulding Machines.

- Well insulated high efficiency oven.
- Quiet Main Fan
- High production ability
- Safe Operator Design
- Specialising in Steel & Cast Aluminium Dies

Supplied By:

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